

WELDING CERTIFICATE DIN EN 1090

THIS WELDING CERTIFICATE IS AN ATTACHMENT TO THE CERTIFICATE NUMBER **2499 - CPR - 0497038-00-05**
 FOR THE CONFORMITY OF THE COMPANY PRODUCTION CONTROL AND IS ONLY VALID IN CONNECTION
 WITH THE CERTIFICATE NAMED WITHIN THE AREA OF VALIDITY OF THE CONSTRUCTION PRODUCTS REGULATION.

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| MANUFACTURER: | THOM METALL- UND MASCHINENBAU GMBH JUSTUS - VON - LIEBIG - STR. 2 D - 27283 VERDEN |
| PRODUCTION SITE(S): | AS NAMED ABOVE |
| TECHNICAL SPECIFICATION: | EN 1090-2:2011-10 DIBT- ZULASSUNGSBESCHEID Z-30.3-6 |
| EXECUTION CLASS: | STEEL STRUCTURES AND CONSTRUCTIONS KITS UP TO AND INCLUDING EXC2 IN ACCORDANCE WITH EN 1090-2 |
| WELDING PROCESS(ES): | III - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE |
| BASIS MATERIALS: | S235, S275, S355, S420, S460 IN ACCORDANCE WITH EN 10025-2 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088 S355MC, S420MC, S460MC IN ACCORDANCE WITH EN 10149-2 |
| RESPONSIBLE WELDING COORDINATOR: | MANFRED THOM BORN 24.04.1959 WELDING SPECIALIST/IWS (DVS/IIW) WITH SPECIAL KNOWLEDGE (S) |
| REPRESENTATIVES: | HARALD KRAMER BORN 30.06.1967 WELDING TECHNOLOGIST/IWT (DVS/IIW) |
| START OF VALIDITY: | 30.06.2017 |
| NEXT INSPECTION: | 29.06.2020 (ON-SITE INSPECTION) |
| CERTIFICATE REG. NO.: | SCH 0497038-00-05 |
| COMMENTS: | WITHIN GERMANY THE „BAUREGELLISTE“ AND THE ACCORDING „ANPASSUNGSRICHTLINIE STAHLBAU“ MUST BE COMPLIED WITH. FOR NON-RUSTING STEELS WITHIN GERMANY THE NOTE OF AUTHORISATION Z- 30.3-6 OF THE DEUTSCHEN INSTITUTS FÜR BAUTECHNIK (DIBT) MUST BE COMPLIED WITH. |

Bonn, 09.08.2017


 Dipl.-Ing. René Lövenich
 Head of Certification Body